Quick Metal SHOP

PRECISIÓN, VELOCIDAD, EXCELENCIA

CARDINAL HEALTH · VEHICLE RACK SYSTEMS

Installation Instructions

RAV 2026 — R1-R2 & R1-R3 Box Rack

Read the entire booklet carefully before beginning installation.
Lea todo el manual con cuidado antes de comenzar la instalación.

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Manuals & parts lists online

Scan to download installation manuals and parts lists for every rack model.

Escanee para descargar manuales y listas.

Los líderes en corte láser!

(787) 488-0456 | Puerto Rico

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R1-R2 AND R1-R3 BOX RACK

Before you begin

- Read the entire booklet carefully before beginning installation.
- Install the rack according to the instructions, making sure the screws are properly secured.
- If you have any questions, please contact us.

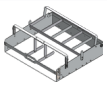
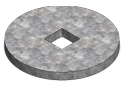
PARTS LISTS

Check every part before you start

Racks R1, R2 and R3. Check off each item as you unpack it.

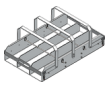
Rack R1

10 line items · Items confirmed for shipment

ITEM	IMAGE	PART NUMBER	DESCRIPTION	QTY	✓
1		BOX-001	Box Assembly	1	☐
2		BRA-005-L	Extra Bar	1	☐
3		INS-002	Box Bracket	2	☐
4		INS-001	Box Bracket	4	☐
5		INS-003	Box Bracket	2	☐
6		INS-004	Box Bracket	2	☐
7		ATT-004-XL	Washers	4	☐
8		CB-0.3125X0.75	Carriage Bolt Screw 5/16" x 3/4"	24	☐
9		W-0.3125X0.688	5/16" Washers	24	☐
10		LN-0.3125	5/16" Lock Nuts	24	☐

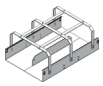
Rack R2

1 line item · Items confirmed for shipment

ITEM	IMAGE	PART NUMBER	DESCRIPTION	QTY	✓
1		EPR2-001	Box Assembly	1	☐

Rack R3

1 line item · Items confirmed for shipment

ITEM	IMAGE	PART NUMBER	DESCRIPTION	QTY	✓
1		EPR3-001	Box Assembly	1	☐

AFTER COMPLETING INSTALLATION

Verify that all screws are tightened with a torque wrench to 5 Newtons/KGFM.

REQUIRED TOOLS

1/2" socket with ratchet



STEP 1

Install L brackets in the four corners.







STEP 2

Position the boxes inside the vehicle.







STEP 3

Secure box one to the L brackets in the four corners.





STEP 4

Secure both boxes with the U brackets.



STEP 5

Secure box two with a strap to the vehicle frame.



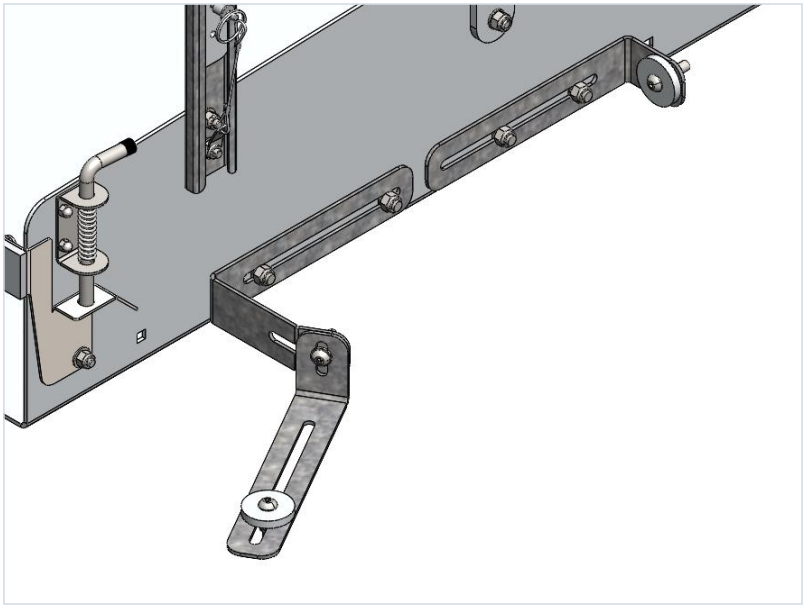
DONE

Final product installed.



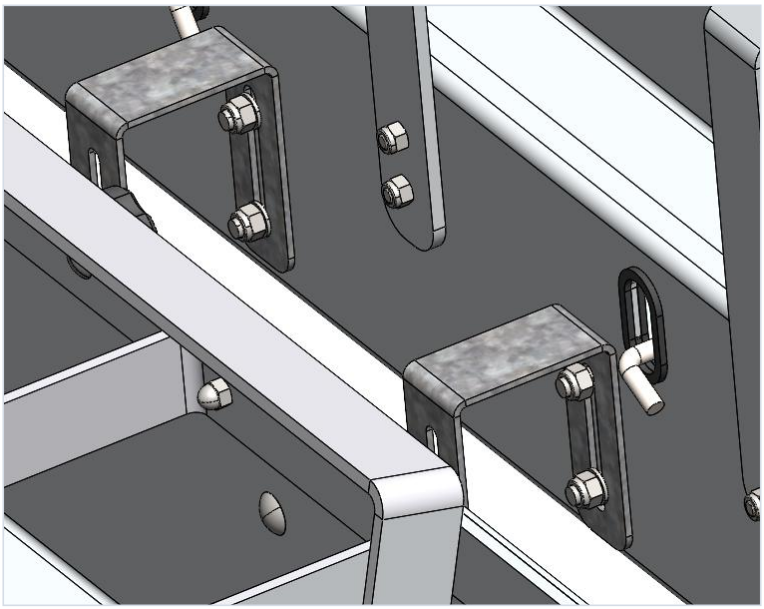
REFERENCE IMAGE 1

Place the screws correctly.



REFERENCE IMAGE 2

Secure rack R1 to rack R2.



QUESTIONS?

Contact Quick Metal Shop

High-quality laser-cut products, proudly made in Puerto Rico. With precision and speed!

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Scan for manuals & parts lists