

ASSEMBLY INSTRUCTIONS

R1-R2 AND R1-R3 BOX RACK

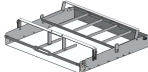


BEFORE YOU BEGIN

- Read the entire booklet carefully before beginning assembly.
- Install the rack according to the instructions, making sure the screws are properly secured.
- If you have any questions, please contact us.

Parts List

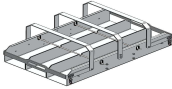
Rack R1

Item Number	Image	Part Number	Description	Quantity	✓
1		BOX-001	Box Assembly	1	
2		BRA-005-L	Extra Bar	1	
3		INS-002	Box Breaker	2	
4		INS-001	Box Breaker	4	
5		INS-003	Box Breaker	2	
2		INS-004	Box Breaker	2	
6		ATT-004-XL	Box Breaker	4	
7		CB-0.3125X0.75	Carriage Bolt Screw 5/16 x 3/4"	20	
8		CB-0.3125X1.0	Carriage Bolt Screw 5/16 x 1"	4	
9		W-0.3125X0.688	5/16" Washers	24	
9		LN-0.3125	5/16" Lock Nuts	24	



Parts List

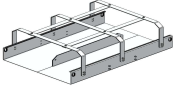
Rack R2

Item Number	Image	Part Number	Description	Quantity	✓
1		EPR2-001	Box Assembly	1	



Parts List

Rack R3

Item Number	Image	Part Number	Description	Quantity	✓
1		EPR3-001	Box Assembly	1	



AFTER COMPLETING INSTALLATION

Verify that all screws are tightened with a torque wrench to 5 Newtons/KGFM.

REQUIRED TOOLS

1/2 socket with ratchet



STEP 1:

Install L brackets in the four corners.





STEP 2:

Position the boxes inside the vehicle.



STEP 3:

Secure box one to the L brackets in the four corners.



STEP 4:

Secure both boxes with the U brackets.



STEP 5:

Secure box two with a strap to the vehicle frame.

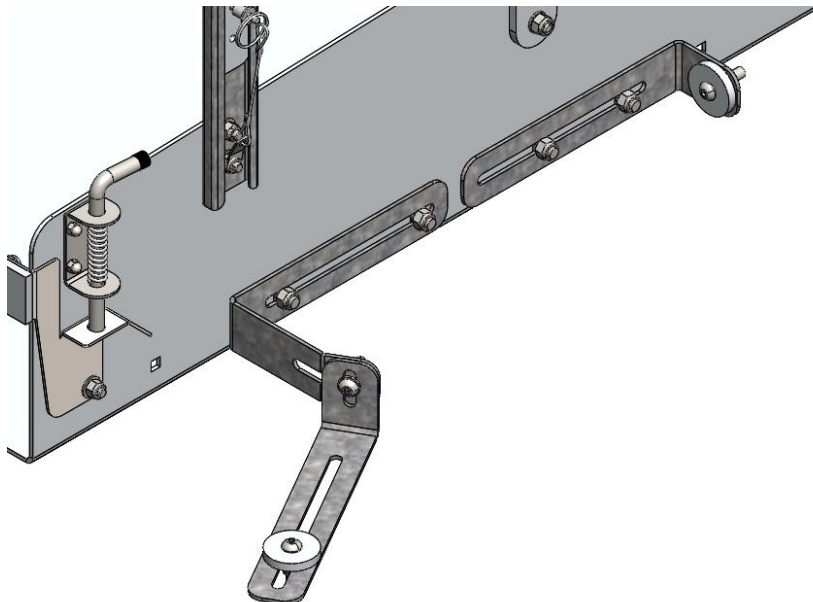


Final product installed.



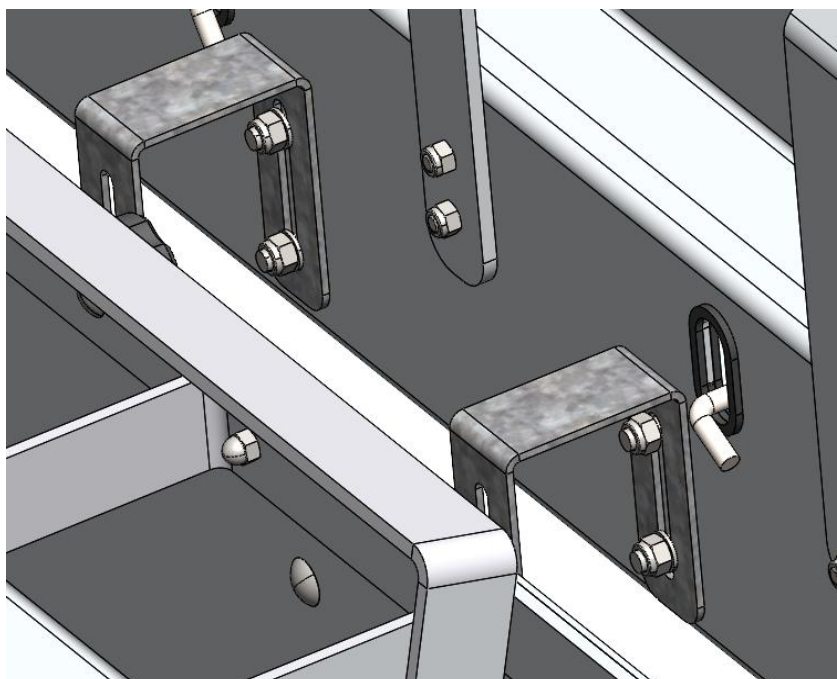
REFERENCE IMAGE 1:

Place the screws correctly.



REFERENCE IMAGE 2:

Secure rack R1 to rack R2.





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